

Pioneer Process Control

Next Generation User Interface for Plastic Manufacturing



Starting Point

Context

User interface for industrial machines for extrusion and recycling of plastic and rubber products. The interface is used for process monitoring and machine operation of compounding, tires, profile-, sheet-, foam- and pipe extrusion.



Impressions of the industrial production context



Design Challenges

- Simplify and harmonize the complex and heterogeneous manifestations of the current User Interface
- Develop a flexible and modular system, that can be transferred to other business segments in the future
- Merging the individual requirements of the different production types





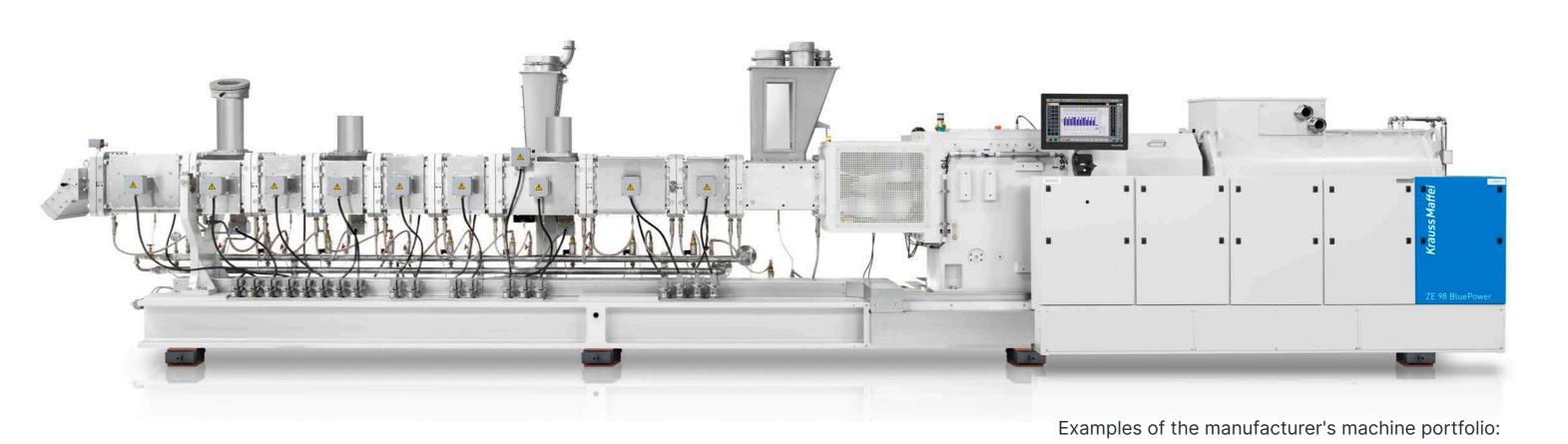


Machines for nearly all extruded plastic and rubber products



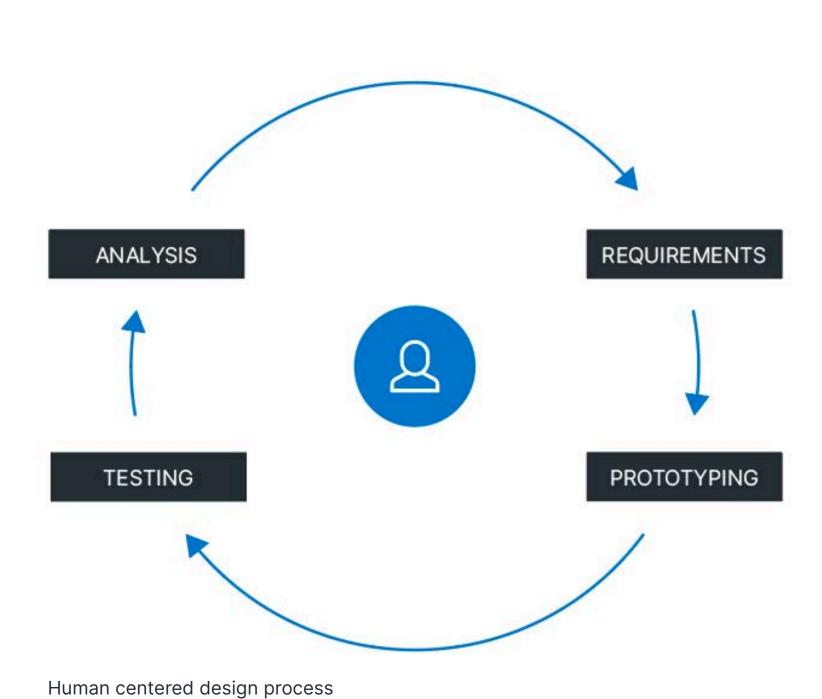
Product portfolio (rubber, foam, pipes and compound)

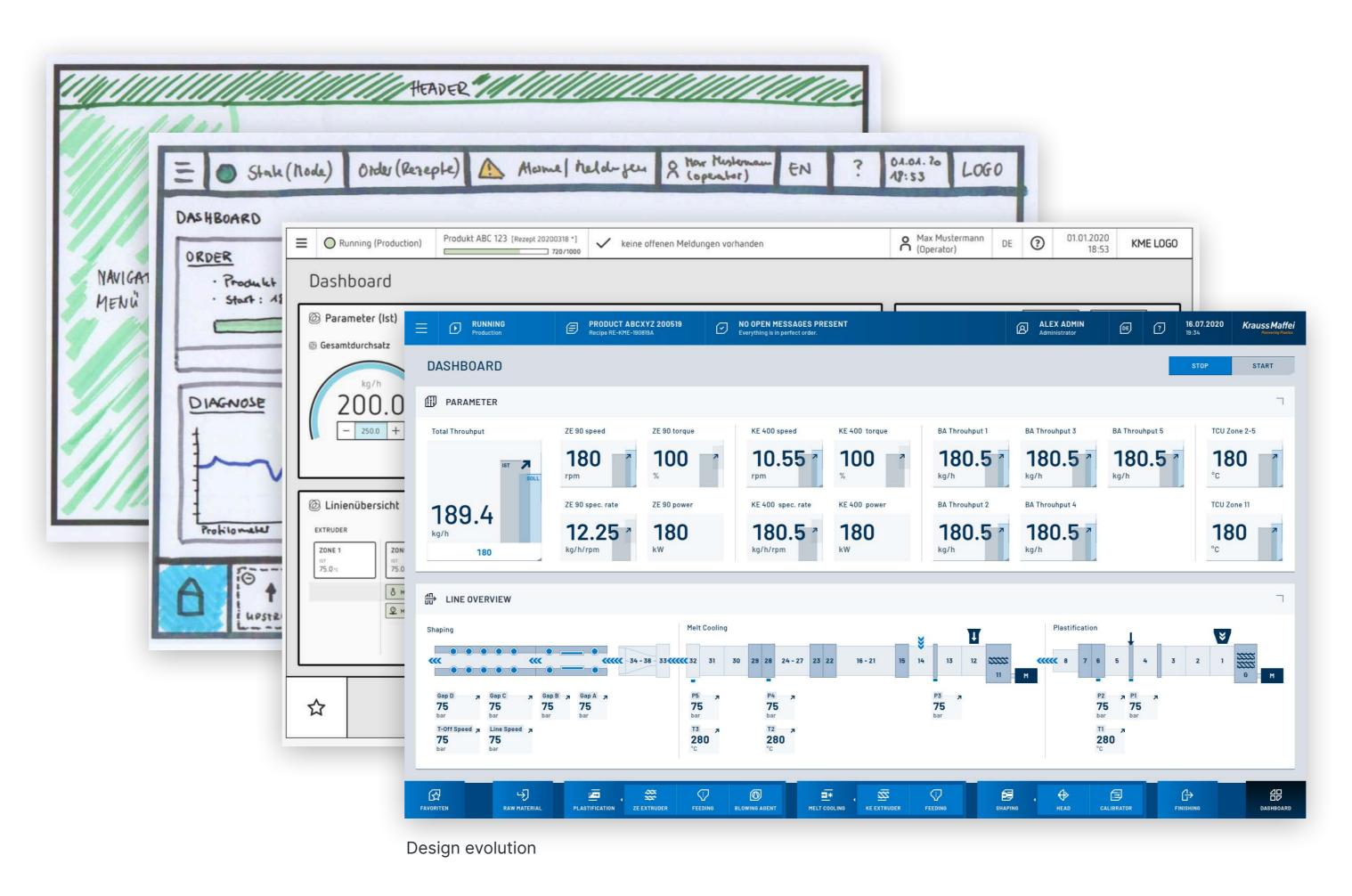


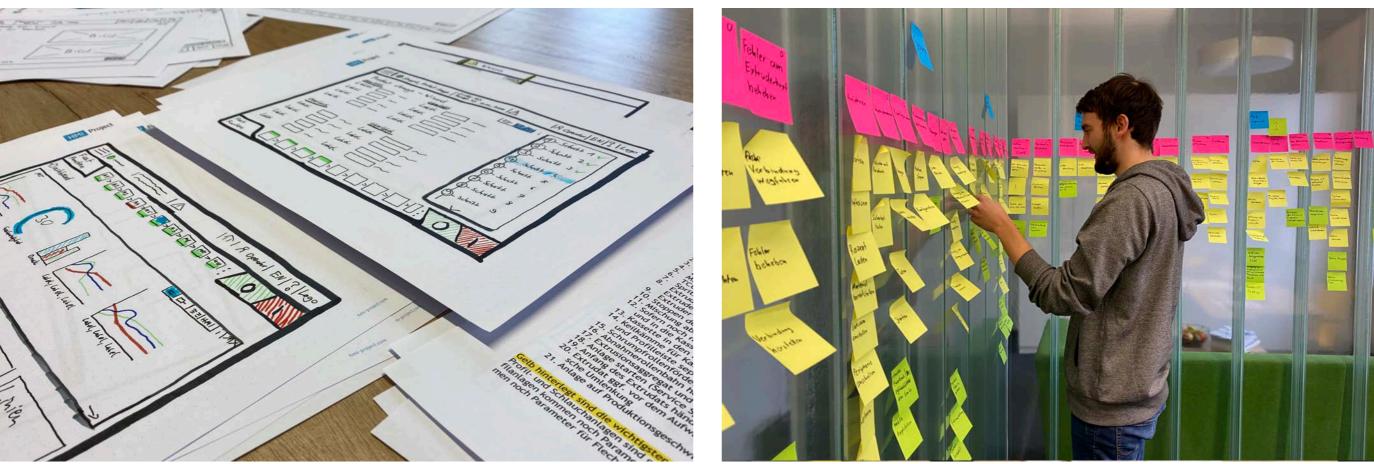


User Centered Design

- Development based on human centered design process
- Comprehensive analysis in close coordination with operators and experts
- Detailed concepts including paper prototyping and wireframing
- Usability tests at the machine manufacturer's site









Requirement workshops / Paper and low fidelity prototyping

On-site analysis and usability testing

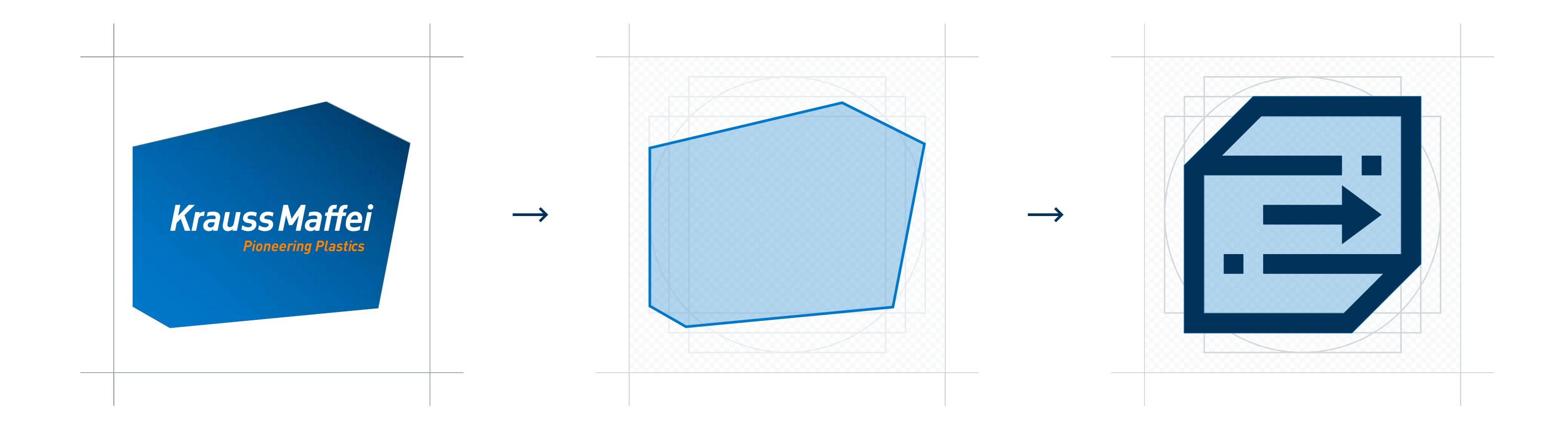
User Experience

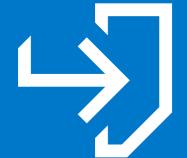
- User role-oriented approach, optimized for individual skill levels
- Consistent and intuitive process-based navigation, that ensures clear overview, quick access and efficient operation
- Comprehensive dive-in principle for complex settings and more detailed information
- Customizable favorites page
- Additional multi-touch gestures for comfortable expert operation
- Clearly structured information using widgets, dialogues and dashboards



Icon Style

- Important elements and production steps are visually supported by individual icons using a customized icon style
- The specially developed icon style reflects key aspects of the manufacturers corporate design and contributes to a consistent brand image
- The formal language of the brand polygon is used, simplified and abstracted into a symmetrical and easy-to-understand shape
- The icons are seamlessly integrated into the design system and create a coherent overall impression





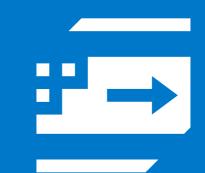


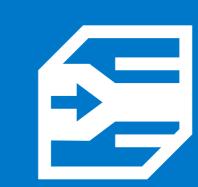














































Design System

Principles

- Graphically reduced, individual and brand-supporting design language
- Quotation of characteristic corporate angels
- Simplified shapes, emphasised edges and strong contrasts

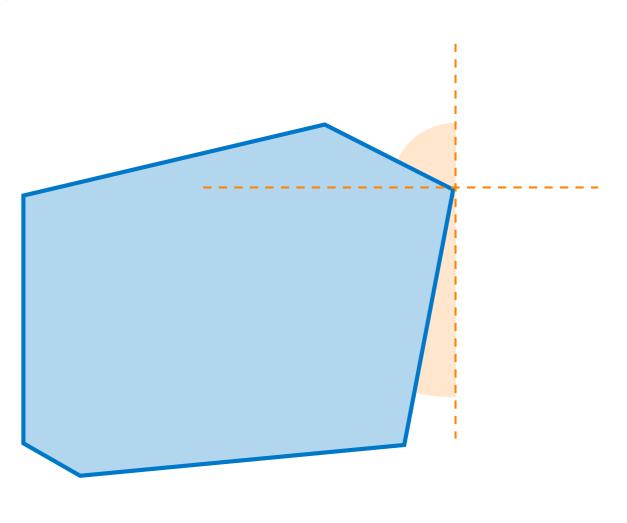
Self-descriptive control elements

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EXTRUDER

- consistent, brand-oriented color concept and signal colors for alarming
- easy-to-read typography optimized for digital displays

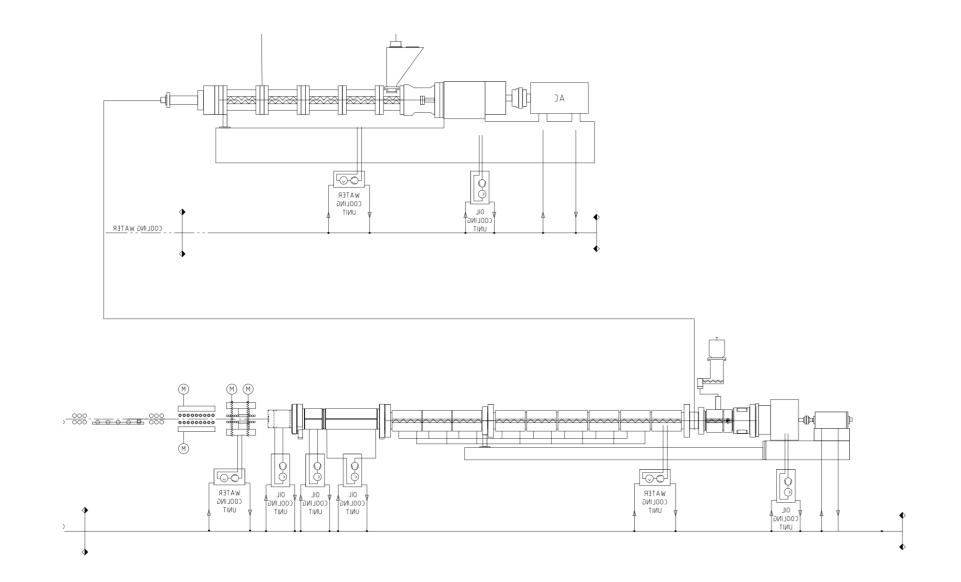




Angles from the manufacturer's corporate logo design

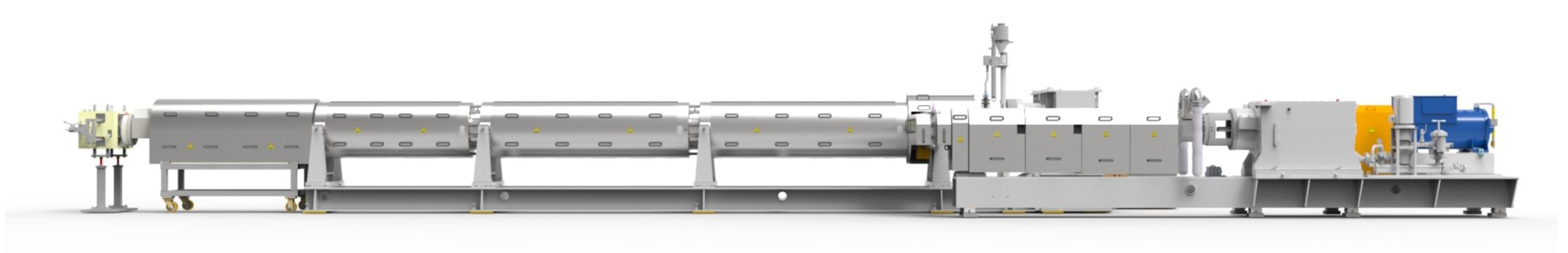
and corporate polygon landscape

Illustrations



Principles

- Abstract, easy to understand illustration of the production process
- Simplification of the process to a linear sequence
- Modular and graphically simple illustration style for quick and easy mapping of production lines, even of complex dimensions
- Extensible library for frequently used, recurring components of production lines, as well as the material flow
- Clean, geometric shapes and strong contrasts



The real machines and their schematics were used as a template to generate a generic, modular illustration system



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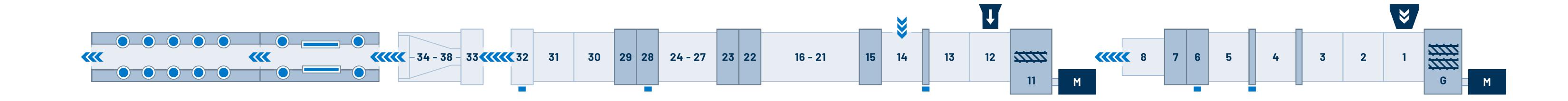


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A simple, graphically reduced and modular system is used as the basis for visualizing a wide variety of production lines

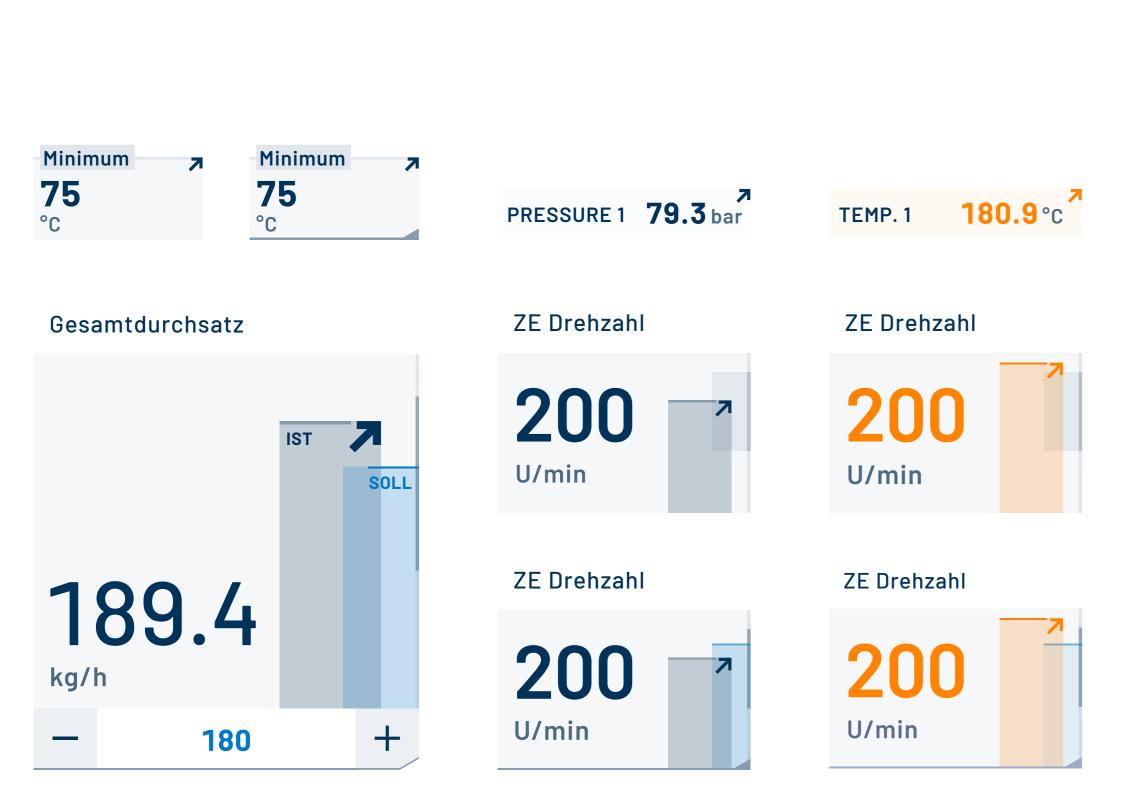


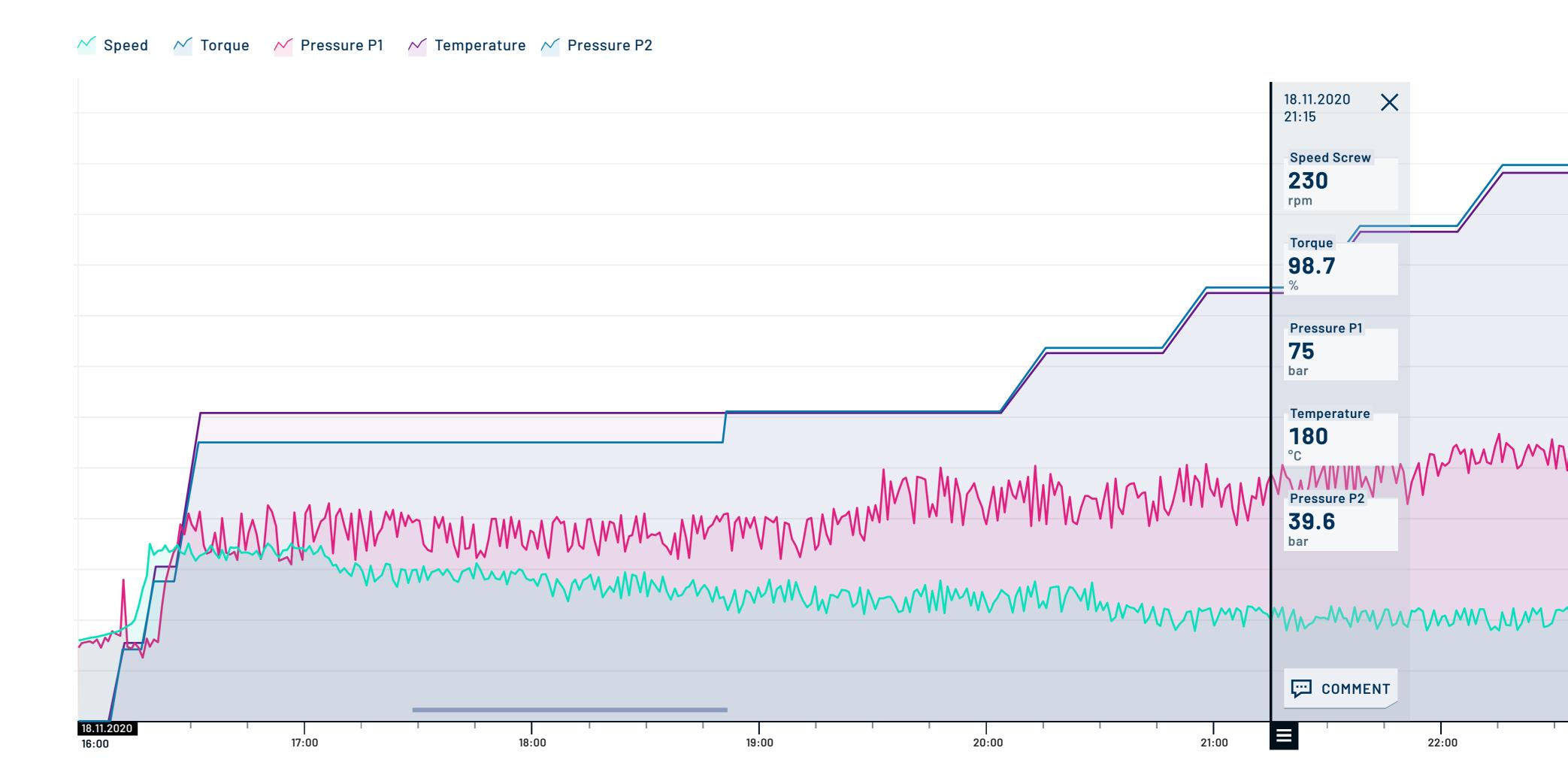
Data Visualisation & Infographics

Principles

- Easily readable key production values in different sizes and variations
- Mini trend visualization next to the output element via arrows or interactive bar graphs

- Illustrations and data visualizations can be combined to create powerful infographics
- Trend graphs with integrated analysis, comparison and statistics functions





Interactive material tracking visualization

Interactive values with additional bar graph visualisation

Integrated trend analysis tool with comparison function of different time periods

Features

- Extensive user-, role- and rights-management
- Screensaver with remote effect and display of the most important production parameters and messages
- Direct integration of external systems

- Clearly structured recipe management with preview and contextual groups
- Fully configurable favorites page with important parameters and productionrelevant quick functions

3. Recipe

Report functions

1. STATUS PREHEATING

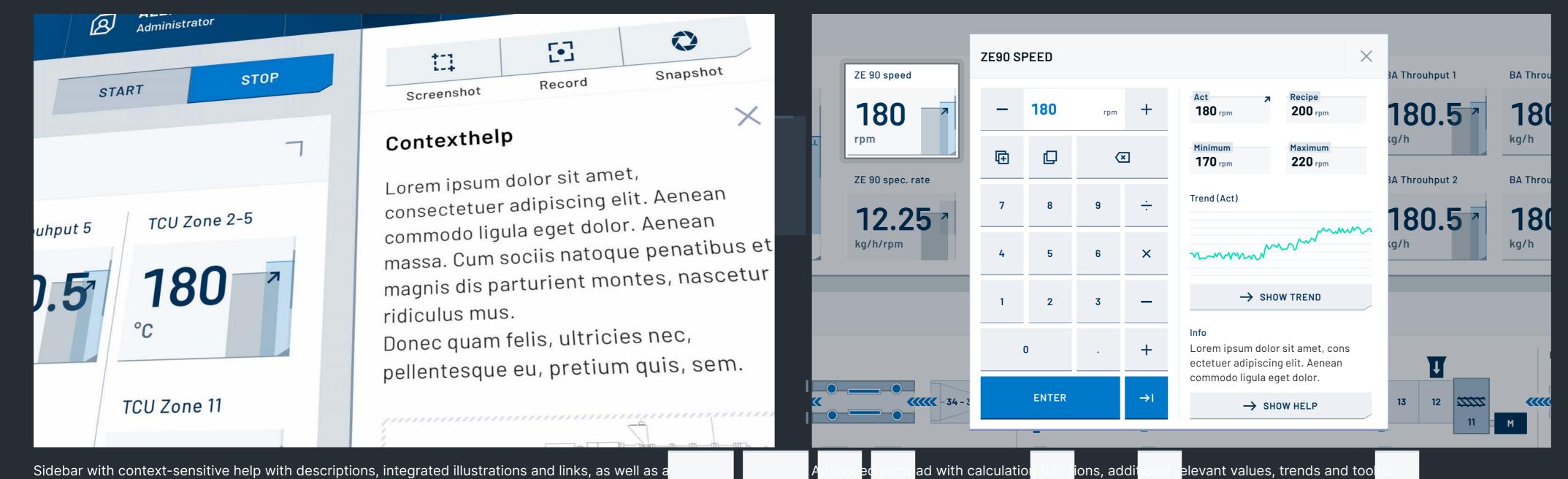
START BA 1

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PLASTIFICATION

← START NEW PRODUCTION

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10.03.2020

10.03.202

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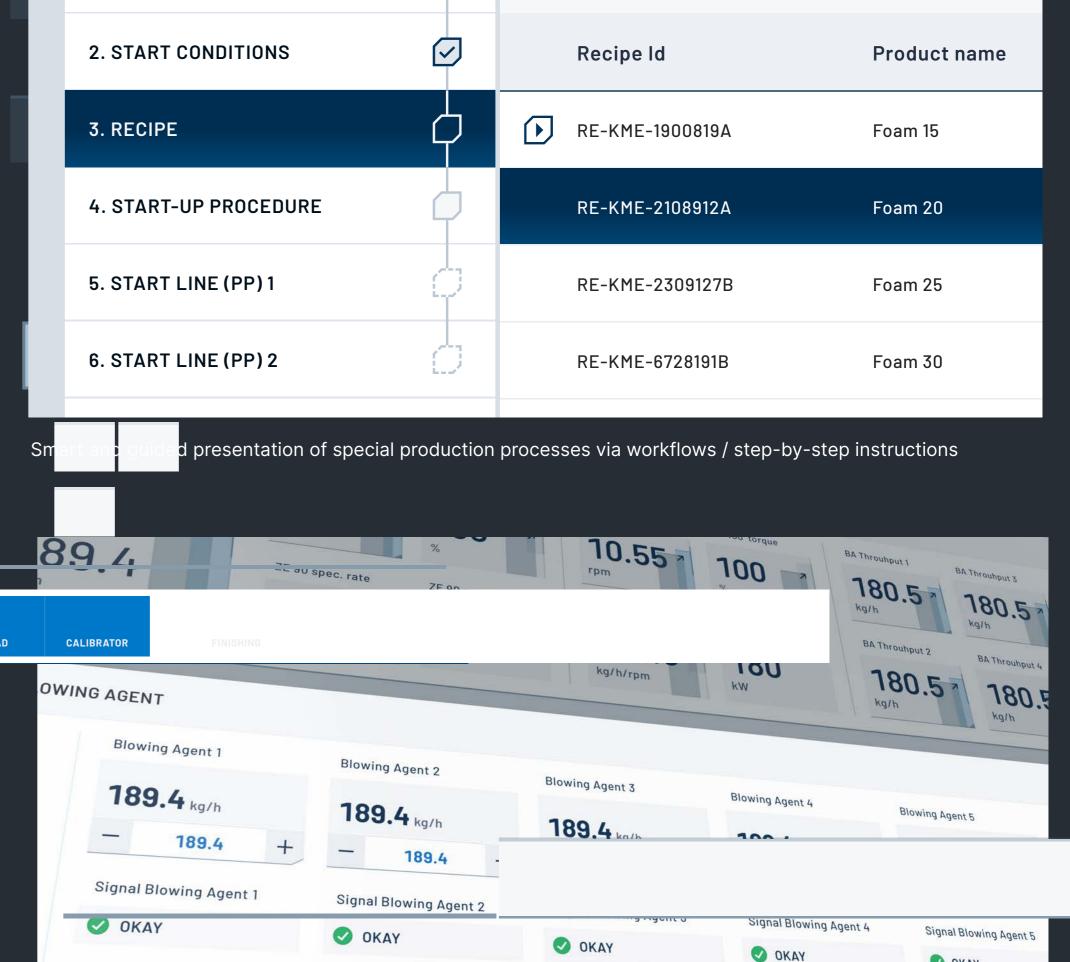
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17:50

17:49

17:33

17:21



7F 90 spec rate BLOWING AGENT MELT COOLING KE EXTRUDER kglhlrpm kg/h/rpm Melt Cooling 30 29 28 24-27 23 22 **111111** - 34 - 38 - 33**111111** 32 P4 75 P5 75 par 47 Gap A 7 T2 7 bar Gap B 7 RAW MATERIAL

Alarm list with details on localization, with guided solutions and comment function

1098.182 / HEAD FAULT

functions such as screenshot, screenrecord and data snapshot

471

987

663

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9021.821 / KE400: EXTRUDER

Pressure Valve (+91201S11-1821G021)

8921.729 / ZE90: EXTRUDER FAULT

1210.009 / GE90: EXTRUDER FAULT

Check Blowing Agent (+9101S11-1221G021)

1231.982 / BA81: BLOWING AGENT

NOTHING SPECIAL HAPPEND TODAY. :)

1823.944 / FEEDING FAULT

Melt Temperature to high (+9101S11-1221G021)

Feeding Communication Lost (+9101S11-1221G021)

Header Drive Communication Lost (+9101S11-1221G021)

Extruder Drive Communication Lost (+9101S11-1221G021)

Clear color coding for alarms and visual error localization

Fast access to the most important information and setting options via unit popups, accessible without navigating through the pages

FEEDING

START BA 3

BLOWING AGENT

START BA 2

盎

ZE EXTRUDER

VANO 💿

START BA 5

START BA 4

KE EXTRUDER

MELT COOLING

Responsive Design

- Designed for various screen sizes of industrial touch panels
- Specially optimized for Multi-panel work stations
- Support of mobile smart devices

- Grid-based application adjusts to device types and screen resolution
- Implemented with web technology
- Operating system independent uniform display



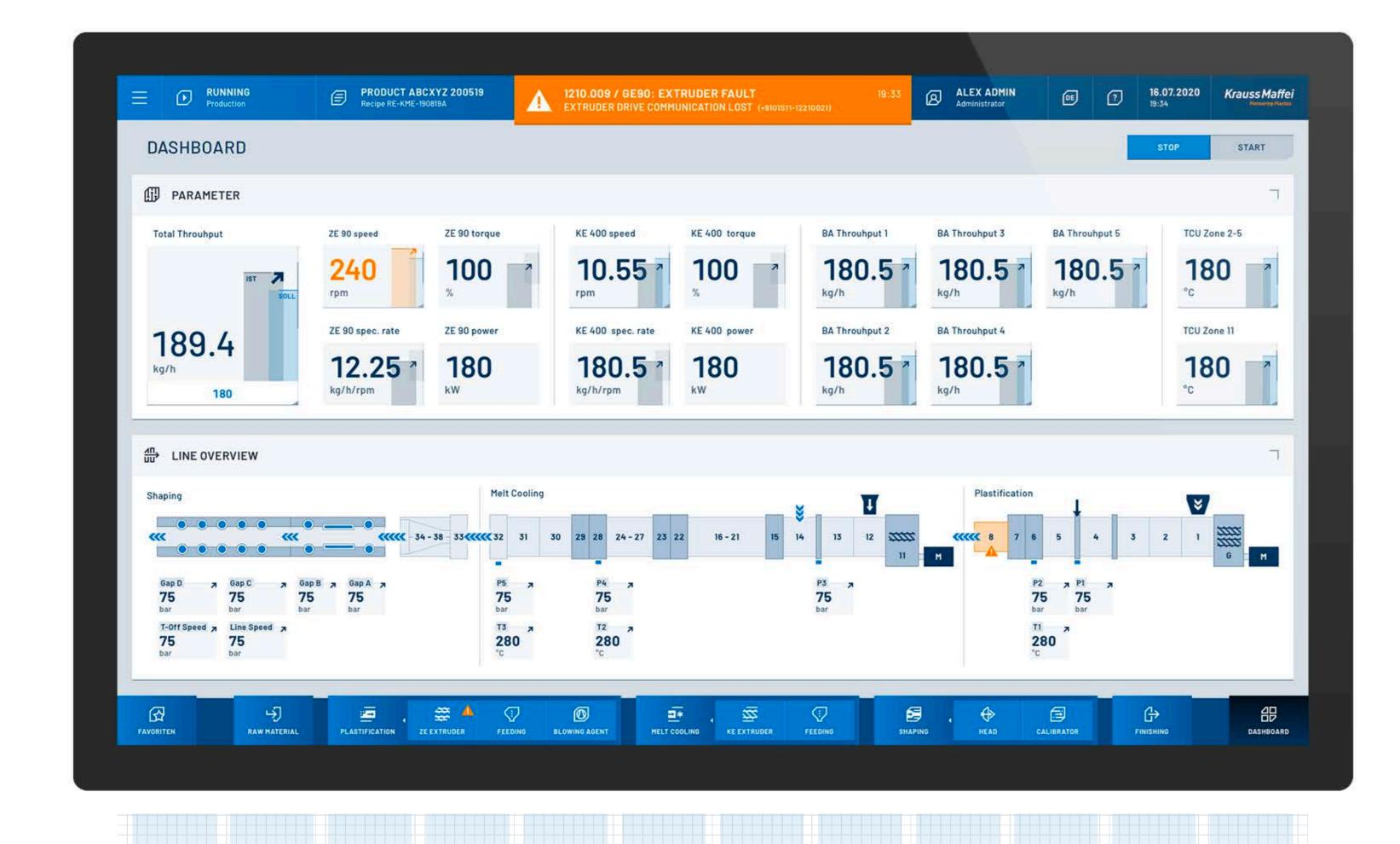


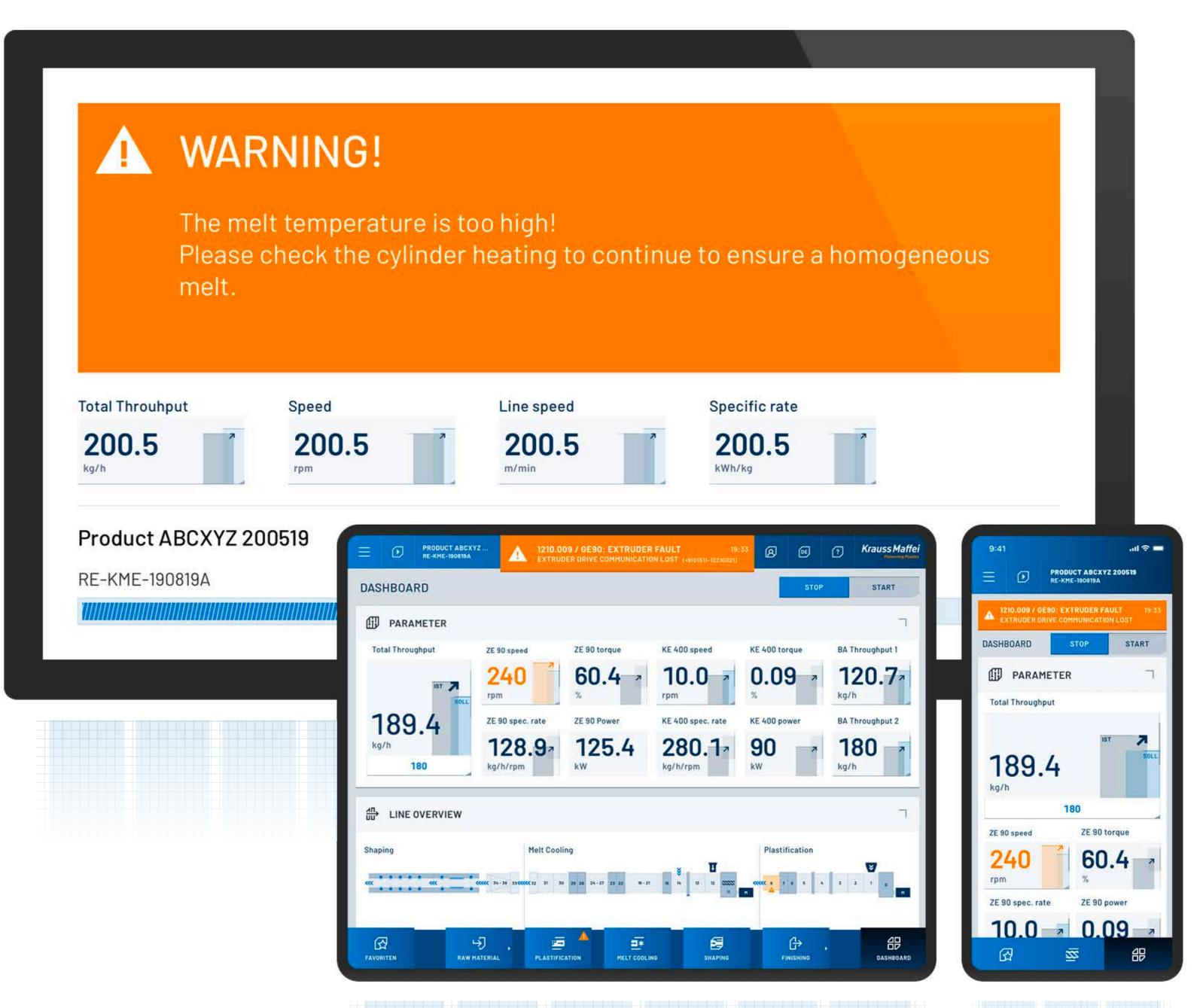




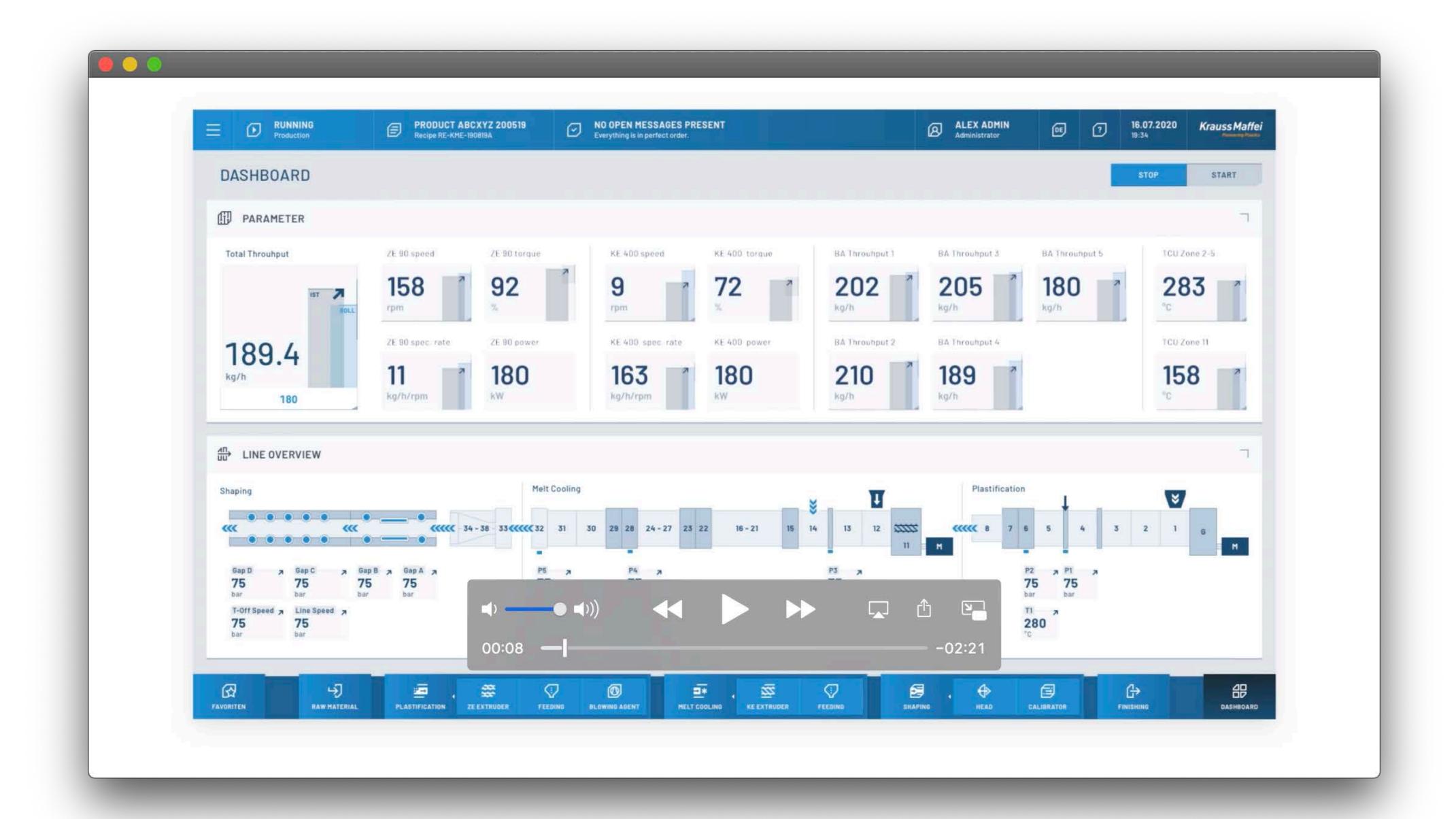








Additional Information



Product Video

Presentation of context and design features.

https://vimeo.com/566698579

Implementation Test Video

Interface walkthrough in an early development state during implementation testing.

https://vimeo.com/566698579



HMI Project GmbH / Frankfurter Straße 92 / DE-97082 Würzburg T +49 931 453297-70 / F +49 931 453297-71 / hmi-project.com

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